

**WAC 296-806-45530 Handle dies safely.** (1) You must make sure dies requiring mechanical handling have handling equipment attachment points.

(2) You must use die stops or other means to prevent losing control of the die while setting or removing dies from presses that are inclined.

(3) You must make sure the upper and lower shoes will securely mount the die to the bolster and slide.

(4) You must use additional means of securing the upper shoe to the slide where clamp caps or set screws are used in conjunction with punch stems.

(5) You must make sure spring-loaded turnover bars are provided for presses designed to accept them.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-45530, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-45530, filed 6/29/04, effective 1/1/05.]